

EUROPEAN STANDARD

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English Version

Medical face masks - Requirements and test methods

Masques à usage médical - Exigences et méthodes
d'essai

Medizinische Gesichtsmasken - Anforderungen und
Prüfverfahren

This European Standard was approved by CEN on 19 November 2018 and includes Corrigendum AC approved by CEN on 19 November 2018.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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5.2.5 Microbial cleanliness (Bioburden)

When tested according to EN ISO 11737-1:2018 the bioburden of the medical mask shall be ≤ 30 CFU/g tested (see Table 1).

NOTE EN ISO 11737-1:2018 specifies requirements and provides guidance for the enumeration and microbial characterization of the population of viable microorganisms on or in a medical device, component, raw material or package.

To determine the mask's bioburden according to EN ISO 11737-1:2018, refer to the procedure as described in Annex D.

The number of masks that shall be tested is minimum 5 of the same batch/lot.

Other test conditions as described in EN ISO 11737-1:2018 may be applied.

In the test report, indicate the total bioburden per individual mask and based on the mask weight, the total bioburden per gram.

5.2.6 Biocompatibility

According to the definition and classification in EN ISO 10993-1:2009, a medical face mask is a surface device with limited contact. The manufacturer shall complete the evaluation of the medical face mask according to EN ISO 10993-1:2009 and determine the applicable toxicology testing regime. The results of testing should be documented according to the applicable parts of the EN ISO 10993 series. The test results shall be available upon request.

5.2.7 Summary of performance requirements

Table 1 — Performance requirements for medical face masks

Test	Type I ^a	Type II	Type IIR
Bacterial filtration efficiency (BFE), (%)	≥ 95	≥ 98	≥ 98
Differential pressure (Pa/cm ²)	< 40	< 40	< 60
Splash resistance pressure (kPa)	Not required	Not required	$\geq 16,0$
Microbial cleanliness (cfu/g)	≤ 30	≤ 30	≤ 30
^a Type I medical face masks should only be used for patients and other persons to reduce the risk of spread of infections particularly in epidemic or pandemic situations. Type I masks are not intended for use by healthcare professionals in an operating room or in other medical settings with similar requirements.			

6 Marking, labelling and packaging

Annex I, §13, of the Medical Devices Directive (93/42/EEC) or Annex I, §23, of the Medical Device Regulation (EU) 2017/745 specifies the information that should be specified on the packaging in which the medical face mask is supplied.

The following information shall be supplied:

- a) number of this European Standard;